

## SORGHUM

1. Are insect chewed kernels in which the germ is eaten out and are free of refuse considered damage either before or after bleaching?

**ANSWER.** *No. They are considered sound unless otherwise damaged.*

2. If an insect damaged kernel is missed when analyzing Other Damaged Kernels (ODK) before bleaching and is in the bleached portion, can it be taken as damage?

**ANSWER.** *Yes. Obvious ODK which were missed before bleaching can be taken after bleaching, if it is evident that they were damaged.*

3. When you have Mixed Sorghum (XS) and the mixture contains Sorghum, White Sorghum (WHS), and Tannin Sorghum (TANS) is the mixture determined on only one portion?

**ANSWER.** *Yes. The percentage of WHS is determined before bleaching. The sample is recombined after the WHS percentage has been analyzed and bleached to determine the percentage of TANS. The sum of WHS and TANS is subtracted from 100 to determine the percentage of Sorghum. When certifying XS, record in the "Remarks" section of the certificate, in the order of predominance, the name and percentage of the classes in the mixture to the nearest tenth percent.*

4. Can applicants still request the breakdown for Broken Kernels and Foreign Material (BNFM)?

**ANSWER.** *Yes. Mandatory requirements for individual components for broken kernels is no longer required as of December 30, 1992. However, applicants may request separate certification of this component for domestic and export shipments. Unless requested by the applicant, report and certify BNFM and FM as separate factors on the work records and inspection certificates.*

5. When determining the percentage of Tannin Sorghum, is the bleach method the only approved method?

**ANSWER.** *Yes.*

6. When analyzing the bleached portion for TANS, if you have a kernel that does not meet the VRI but the inspector knows it is TANS because of its kernel characteristics, can it be taken as TANS?

**ANSWER.** *Kernels not meeting the VRI can be taken for Tannin only if the inspector is confident the kernel in question is TANS.*

7. If a sorghum sample contains non-grain sorghum and Tannin sorghum, should the non-grain sorghum be removed before bleaching for Tannin sorghum?

***ANSWER.** Yes. After bleaching, Tannin and non-grain sorghum cannot be separated on the basis of color - both appear black. If the non-grain sorghum can not be differentiated from the Tannin sorghum after bleaching, it is permissible to remove the non-grain sorghum before bleaching.*

8. When using the riddle to separate the coarse FM in sorghum, should the material that passed through the riddle be reviewed to determine if there is additional coarse FM? If there is, should it be removed and combined with the material separated by the riddle?

***ANSWER.** No. If a No. 6 riddle is used to separate coarse FM, it is not necessary to review the material that passed through the riddle to determine additional coarse FM.*

9. Can heat damage ever exceed the DKT percentage?

***ANSWER.** No. Since heat and DKT are determined on different portion sizes, it is possible to have heat exceed DKT. However, when this occurs the DKT should be adjusted to equal heat.*

10. If you do not have mixed sorghum, do you show the percent of tannin sorghum on the FGIS-920 as “other classes” or “other colors”?

***ANSWER.** Other classes.*

11. The Sorghum handbook states prior to bleaching, remove all types of damaged kernels, except germ damaged kernels. Does this mean that germ damaged wheat kernels should not be removed before bleaching?

***ANSWER.** No. Because the bleach procedures for germ damage in wheat and sorghum are different, germ damaged wheat should be removed before bleaching. Since germ damaged wheat is based on 10 grams of KOH compared to 15 grams of KOH for sorghum, obvious germ damaged wheat which was missed before bleaching can be taken after bleaching, if it is evident that they were damaged.*

*{Updated 06/29/2006}*